

气动刀架

Pneumatic Blade Holder



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报价单

一、物资名称及要求

序号	物资名称	规格型号	材质	品牌	质量标准	单位	数量	报价（元）	备注
1	气动分切刀架	SKD-150型	组件			套	按订单		至臻公司分切机
报价方式		含材料费、含13%增值税、含运费，一票制到厂价。							
合同期限		1年。							
交货方式		送货上门，需方卸货。							
质保期		1年。							

- 二、结算方式：
- 三、交货期：
- 四、报价有效期：
- 五、联系人及联系方式：
- 六、其他：

***公司

年月** 日

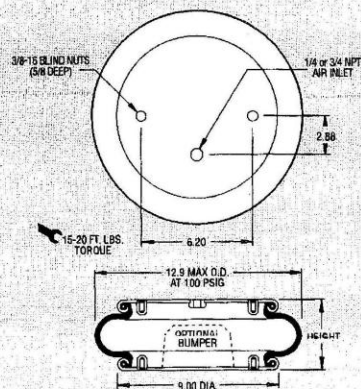
造二网部矫正器气胎

1/2

AIRSTROKE **AIRMOUNT** **Firestone**

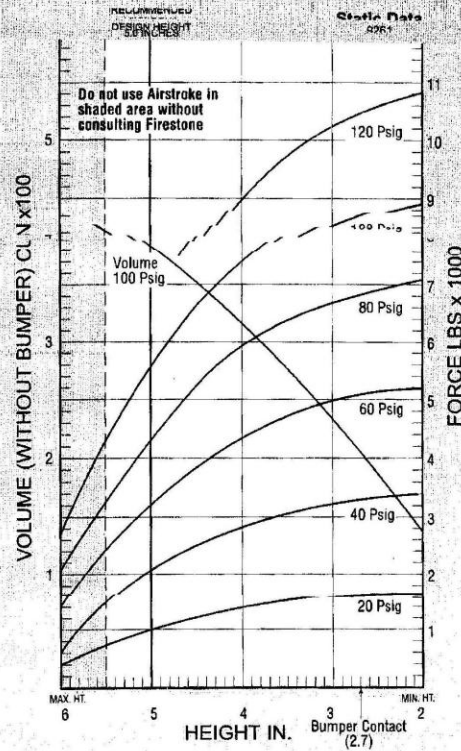
19

Description		Assembly Order No.
Two Ply Bellows	Blind nuts, 3/4 NPT	WO1-358-7011
	Blind nuts, 3/4 NPT, bumper	WO1-358-7012
	Countersunk steel bead rings, 1 1/2 bolts, nuts, washers	WO1-358-7023
	Rubber bellows only	WO1-358-0134
Assembly weight		9.8 lbs.
Force to collapse to minimum height (@ 0 PSIG)		9 lbs.



NOTE: A bead plate part is shown. This part is also available with bead rings. See pages 8-10 for explanation.

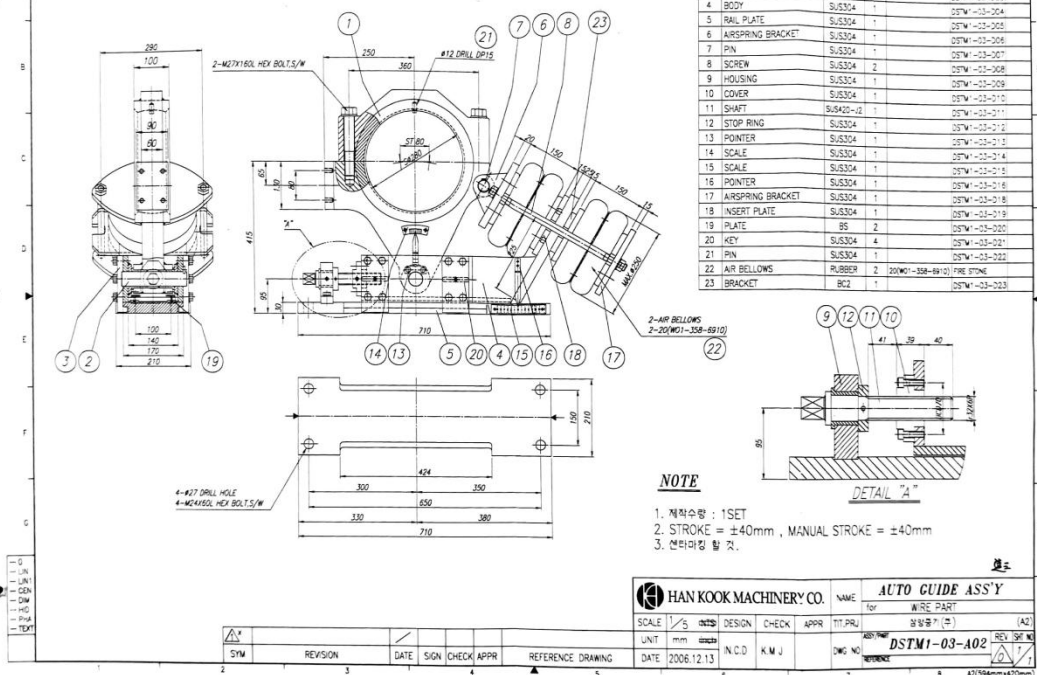
Dynamic Characteristics at 5.0 in. Design Height (Required for Airmount isolator design only)				
Volume @ 100 PSIG = 384 in ³			Natural Frequency	
Gage Pressure (PSIG)	Load (lbs.)	Spring Rate (lbs./in.)	CPM	HZ
40	2,130	1,670	166	2.77
60	3,310	2,379	159	2.65
80	4,500	3,112	156	2.60
100	5,680	3,778	153	2.55



See page 12 for instructions on how to use chart.

Force Table (Use for Airstroke® actuator design)						
Assembly Height (in.)	Volume @ 100 PSIG (in³)	Pounds Force				
		@20 PSIG	@40 PSIG	@60 PSIG	@80 PSIG	@100 PSIG
5.0	384	1,050	2,130	3,310	4,500	5,680
4.0	315	1,410	2,880	4,410	5,950	7,460
3.0	232	1,580	3,280	5,000	6,720	8,440

造三毛布、网调偏器气胎2



20

3/16-18 SBLING NUTS (AIR CREEP)

1/4 OR 3/4 INPT AIR INLET

1.73"

1" (1.50 PDR 5/4)

3.50

15-30 TLT LBS. TORQUE

8.8 MAX O.D. AT 100 PSIG

1.17

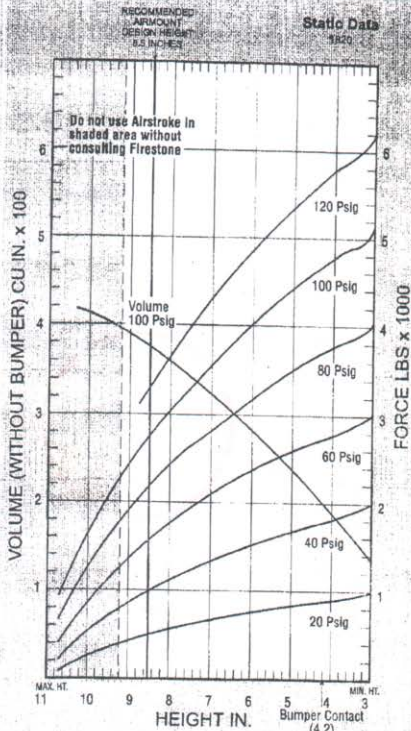
0.31 DIA

HEIGHT

OPTIONAL BUMPER

Dynamic Characteristics at 8.5 In. Design Height
(Required for Airmount Isolator design only)

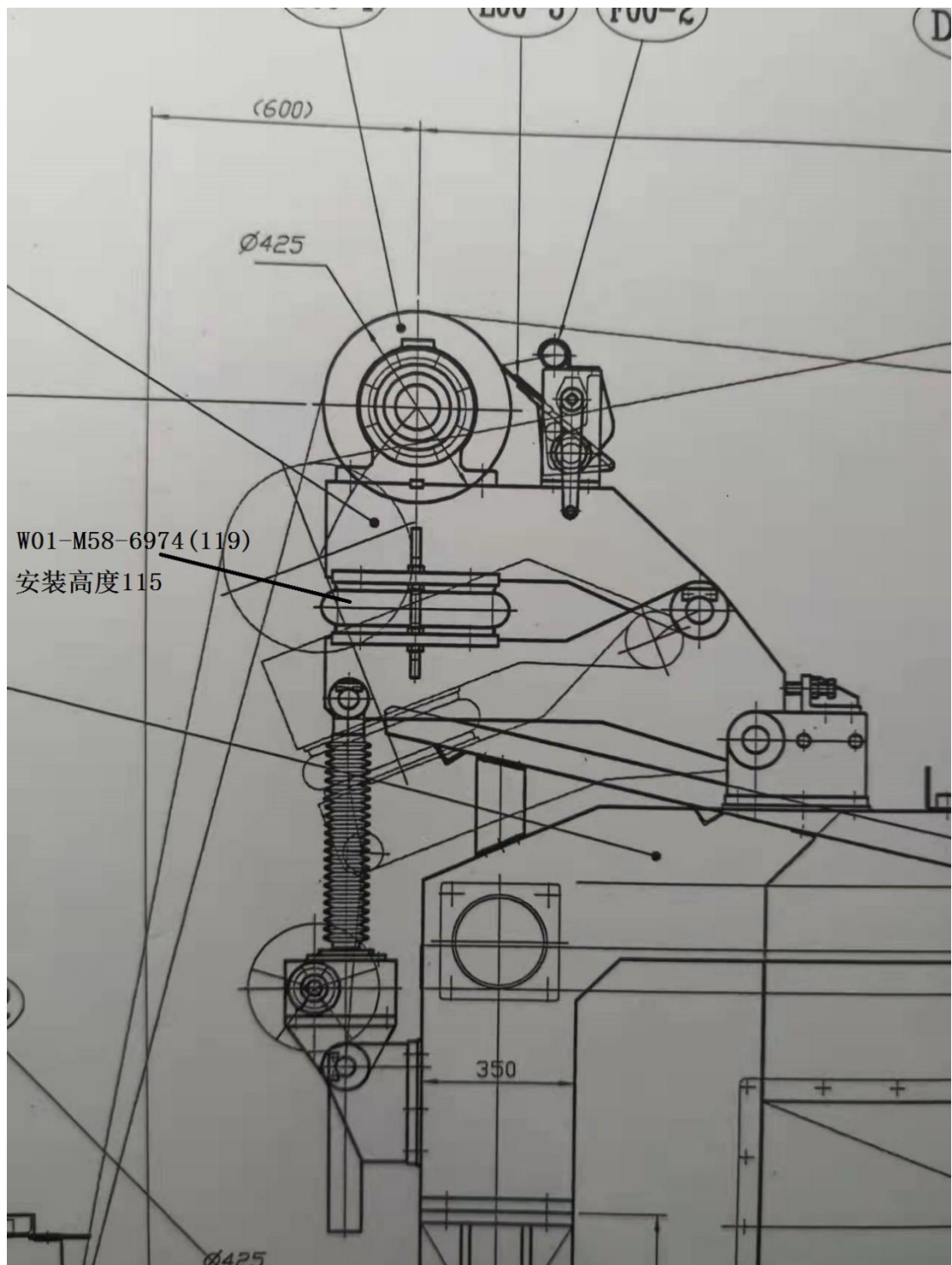
Volume @ 100 PSIG = 376 in ³			Natural Frequency	
Gage Pressure (PSIG)	Load (lbs.)	Spring Rate (lbs./in.)	CPM	HZ
40	990	414	121	2.02
60	1,540	615	119	1.98
80	2,130	820	116	1.94
100	2,720	998	114	1.89

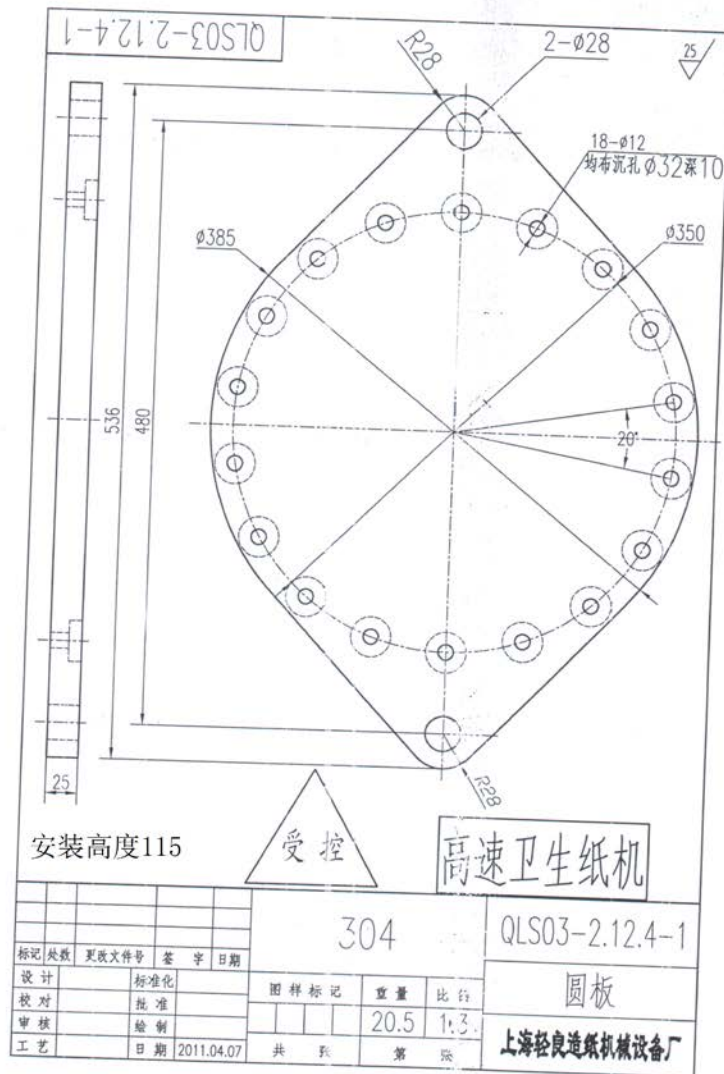


See page 12 for instructions on how to use chart.

Assembly Height (in.)	Volume @ 100 PSIG (in. ³)	Pounds Force				
		@20 PSIG	@40 PSIG	@60 PSIG	@80 PSIG	@100 PSIG
9.0	390	420	850	1,330	1,850	2,380
8.0	360	550	1,120	1,730	2,390	3,030
7.0	325	660	1,320	2,090	2,830	3,570
6.0	284	760	1,520	2,390	3,180	4,030
5.0	239	840	1,680	2,610	3,510	4,430
4.0	190	920	1,830	2,810	3,790	4,900

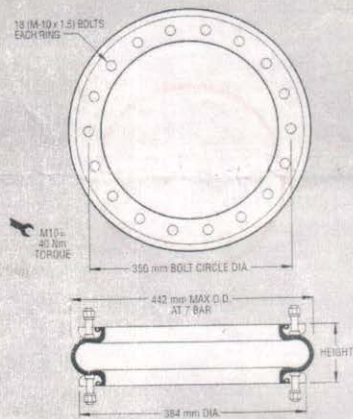
造二种投器
造三种网拉网





NOTE: All Assembly Order Numbers are for bead ring parts unless noted otherwise.

	Description	Assembly Order No.
Style 119	Ribbed neck aluminum bead rings (equal spacing), 45 mm bolts, nuts, washers	W01-M58-6974
Two Ply Bellows	Rubber bellows only	W01-358-0119
	Rolled plate assembly, 1/2 blind nuts, 3/4 BSP	SEE NOTE BELOW
Assembly weight.....		5.98 kg.
Force to collapse to minimum height (@ 0 BAR)		76 N.



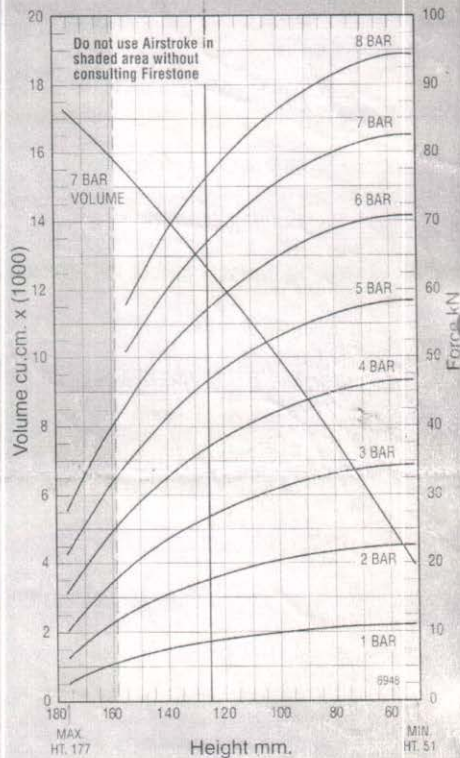
NOTE: A bead plate part is shown. This part is also available with rolled plates. See page 11 for explanation.

Dynamic Characteristics at 125 mm Design Height
(Required for Airmount isolator design only)

Gauge Pressure (BAR)	Load (kN)	Spring Rate (kN/m)	Natural Frequency Hz
3	26.86	599	2.35
4	36.82	766	2.27
5	46.53	934	2.23
6	57.15	1109	2.20
7	66.80	1269	2.17

RECOMMENDED
AIRMOUNT
DESIGN HEIGHT
125 mm

Static Data
6948



See page 12 for instructions on how to use chart.

Force Table (Use for Airstroke[®] actuator design)

Assembly Height (mm)	Volume @ 7 BAR (cu cm)	EFF Area @ 7 BAR (cm sq)	kN Force				
			@ 3 BAR	@ 4 BAR	@ 5 BAR	@ 6 BAR	@ 7 BAR
140	14081	847	23.26	32.31	40.96	50.59	59.29
130	13097	922	25.78	35.46	44.84	55.17	64.52
120	12133	982	27.78	37.99	47.98	58.85	68.74
110	11058	1033	29.48	40.18	50.67	62.00	72.34
100	10008	1075	30.83	41.97	52.85	64.53	75.23
90	8840	1110	31.99	43.53	54.73	66.70	77.72
80	7704	1139	32.96	44.81	56.25	68.45	79.72
70	6445	1162	33.79	45.85	57.48	69.86	81.34

造二网部张紧器气胎